



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5388-1

Job Sheet 171867



Part No: D5388-1

Job Qty: 12 ea

Part Name: Stub Cover



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/14/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 16-02-26 JLM VERIFIED BY:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	2/13/18	2/13/18	0.00	0.00	Start Up Waterjet		DE 18/02/18
110	Waterjet	12 pcs	2/13/18	2/13/18	0.00	1.87	Waterjet1		DE 18/02/18
120	QC	12 pcs	2/13/18	2/13/18	0.00	0.00	QC2 Waterjet-4		DE 18/02/18
130	QC	12 pcs	2/13/18	2/13/18	0.00	0.00	QC8-6		38
140	Brake NC	12 pcs	2/13/18	2/13/18	0.07	1.53	Brake NC 2		DAS 38 9-89
150	QC	12 pcs	2/13/18	2/13/18	0.00	0.00	QC5		38
160	Large Fab	12 pcs	2/13/18	2/13/18	0.00	15.00	Large Fab 2		9-89
170	QC	12 pcs	2/13/18	2/13/18	0.00	0.00	QC9		
180	QC	12 pcs	2/13/18	2/13/18	0.00	0.00	QC5		
190	HandFinish	12 pcs	2/13/18	2/13/18	0.00	0.95	HandFinish1		SA 18-04-08
200	QC	12 pcs	2/13/18	2/13/18	0.00	0.00	QC7-5		BR 18-4-12
210	Powdercoat	12 pcs	2/14/18	2/14/18	0.00	0.32	Powdercoat4		BR 18-04-12
220	QC	12 pcs	2/14/18	2/14/18	0.00	0.00	QC3		11 APR 12 2018
230	Packaging	12 pcs	2/14/18	2/14/18	0.00	0.00	Packaging3-2		APR 13 2018
240	QC21-SA	12 Ea	2/14/18	2/14/18	0.00	0.00	QC21		APR 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	10.0200 sf (.835 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	10	197	0

Part Specifications

Specifications could not be found.

M138700 Start 2.10 Temp 320° Finish 2.40

Plex 2/8/18 3:19 PM dart.lacelle.linda

DART
AEROSPACE
S041120



Stub Cover

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

PART NO: D5388 - 1
Original Serial #: S041120
Revision:
Operation:
Change No:

Start up Operation

02/11/18
Job No: 171867

